

CIGARETTE SPECIFICATION

LOUISVILLE

MARLBORO LIGHTS 100 MENTHOLATED FOIL FTB /& 6'S  
BRAND CODE-1560 (STD)(MF) /& 1573 (STD)(MF)

EFFECTIVE DATE: 03/16/92

STANDARD PRODUCTION  
MENTHOLATED FOIL

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	10.0	MG/CIGT	.9.5	-	10.4
TOBACCO ROD CIRCUM.	:	24.60	MM	FIELD MENTHOL	:	.55	MG/CIGT	.50	-	.60
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	4.80	IN. H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60	-	.70
DILUTION TARGET	:	33.0	+/- 5.0 %							

TIPPING PAPER : 72MM X 3500M WHT TGRNL PPT KC-236H2 12-894-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: BULK: AJAX 563-6 PVA 61-001-A  
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A  
: AJAX 3654-N PVA 61-016-A  
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1580 - 13.25% MARLBORO LIGHTS MENTHOLATED FOIL FTB (6'S: A1580-13.25%)  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : "INK FOR PRINT DIE AND EXPORT OVERPRINTS"  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-020-A 130MM 19# ALUH SURF TREAT 91.8/155MM

COMMENTS : 6'S MENTHOLATED FOIL: 16-305-B @ 32.0MG/222MM

REASON FOR CHANGE : CIGARETTE PAPER CITRATE ADDITIVE % CHANGED FROM  
: 46CU/0.6% (NC); PM CODE 10-705-A TO 46CU/2.0%(IC);  
: PM CODE 10-706-A TO DECREASE TAR DELIVERY.  
: ADHESIVES UPDATED, NO WEIGHT CHANGE, OK TO MIX.

PREPARED BY : C. F. VEALEY PRINTING DATE : 3/09/92  
PREPARATION DATE : 3/09/92 PRINTING TIME : 15145:01

APPROVED BY: Ends Watts SUPERCEDES SPECIFICATION DATED: 9/02/91

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